

Croda Inc. Environmental Offset Table 2

Title	Description	Basis	Annual Reductions		
			Material Conserved	Water gal/yr	Wastewater gal/yr
Water Reduction to 5 AC Scrubber	Make-up water control	Water Reduction	Water Wastewater	2160000	2160000
Plant Wide Tank Farm	Fixed Storage Tanks	Truck Washouts	Water Wastewater	1680000	1750000
4 A/C Deodorizer cooling improvement	recirculate once-through cooling water	Water Reduction	Water Wastewater	1167100	1167100
MP-1 condensate recovery	Condensate Recovery	Water Reduction	Wastewater		111800
Utilities Upgrades	Automatic blowdown control	Water Reduction	Water Wastewater	1350000	1350000
	Improve condensate return control	Water Reduction	Water Wastewater	2400000	2400000
	Improve condensate return from Warehouse	Water Reduction	Water Wastewater	864000	864000
	<b>Totals</b>			<b>9621100</b>	<b>9802900</b>